



4

3

2

1

D

C

B

A

4 X 90.0° ± .1°

Ø 1.450 ± .001

Ø .630^{+.001}_{-.000} THRU

Ø .563 (2)

Ø .730^{+.005}_{-.000}

1.825 ± .001

Ø .730^{+.005}_{-.000}

1.825 ± .001

[23 ± 0.025]
BCD Ø .906 ± .001

[20^{+0.127}₀]
.787^{+.005}_{-.000}

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PROJ. ENG.
BTK, VR, JEP

DO NOT SCALE DRWG
WORK TO DIMENSIONS SHOWN

TOLERANCES
ANGLE ± 0.5° X ± .030 XX ± .010 XXX ± .003

DATE
Aug. 14 2007

MATL.
ALUMINUM 6061-T6

FINISH
NONE

TITLE
SEA 23 NUT RIDER

PIN
002-400-P-1025

BY

REV

DESCRIPTION

ECN/DATE

YOBOTICS INC.

11 Gatheringgreen East
Pensacola, FL 32052

phone 850.602.5860
jpratt@yobotics.com

SHEET
1 OF 1

SCALE
2:1

SIZE
C

REVISION
1