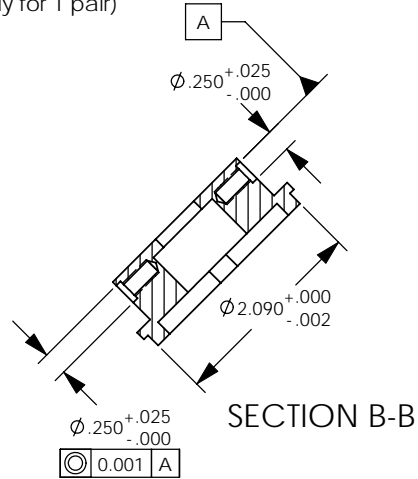
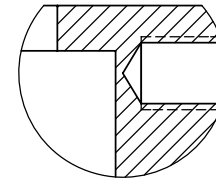
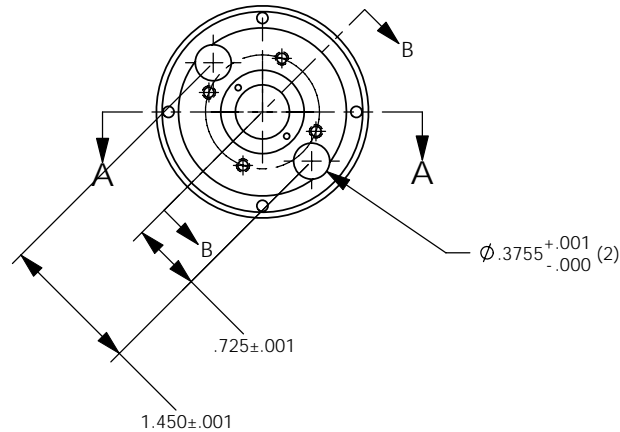
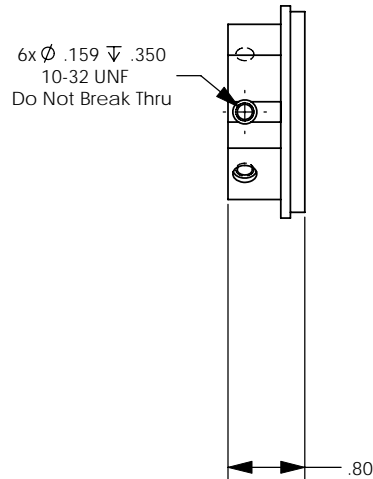
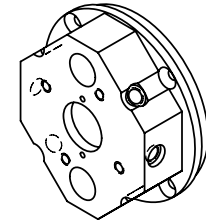
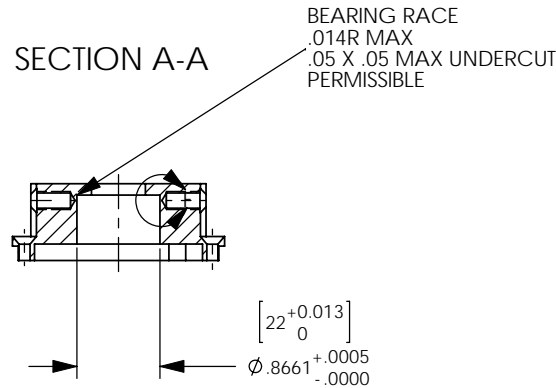


Note : All counter bores for the #10-32 threaded holes must have these tolerances for diameter and concentricity. (There are 3 pairs of holes, and tolerances are shown only for 1 pair)



SECTION A-A



DETAIL F
SCALE 4 : 1

Make sure the threaded hole doesn't break thru or deform the internal 22 mm bore, since a bearing is pressed in there.

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PROJ. ENG.	BTK, VR, JEP	DO NOT SCALE DRWG WORK TO DIMENSIONS SHOWN		SEA 23 MOTOR BLOCK			YOBOTICS INC.	
DRWN. BY	DATE	TOLERANCES		11 Gatheringgreen East			phone 850-602-5860	
Aug. 14 2007		ANGLE± 0.5° X± 0.30 XX± 0.10 XXX± 0.03		Pensacola, FL 32502			jpratt@yobotics.com	
CHKD BY	DATE	MATL		PIN			SHEET	
		ALUMINUM 6061-T6		002-400-P-1022			1	OF 1
APPR. BY	DATE	FINISH		NONE			SCALE	2:1
							SIZE	C
							REVISION	1